



TEST REPORT: HDR-15-24

15W Ultra Slim Step Shape DIN Rail

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

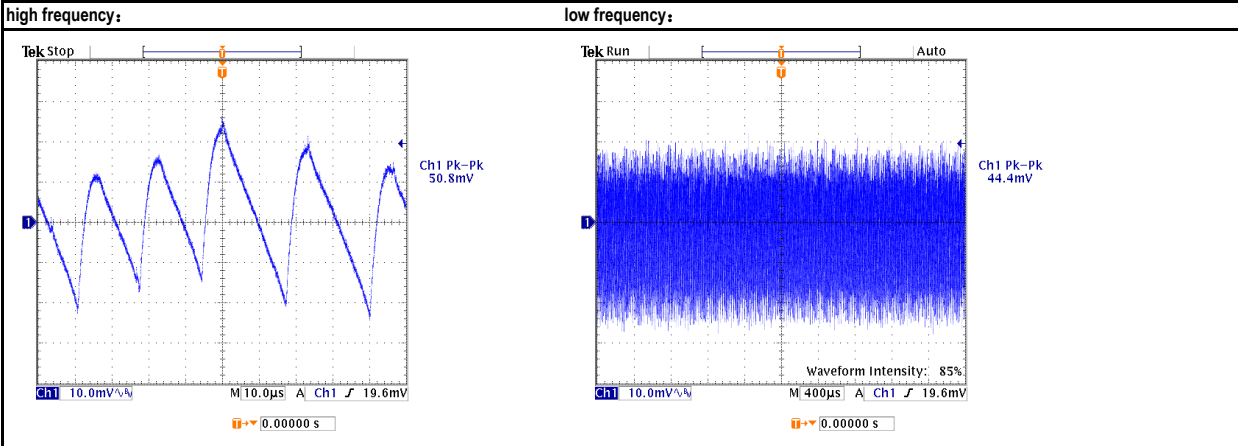
E.M.C. Test

■ RELIABILITY TEST

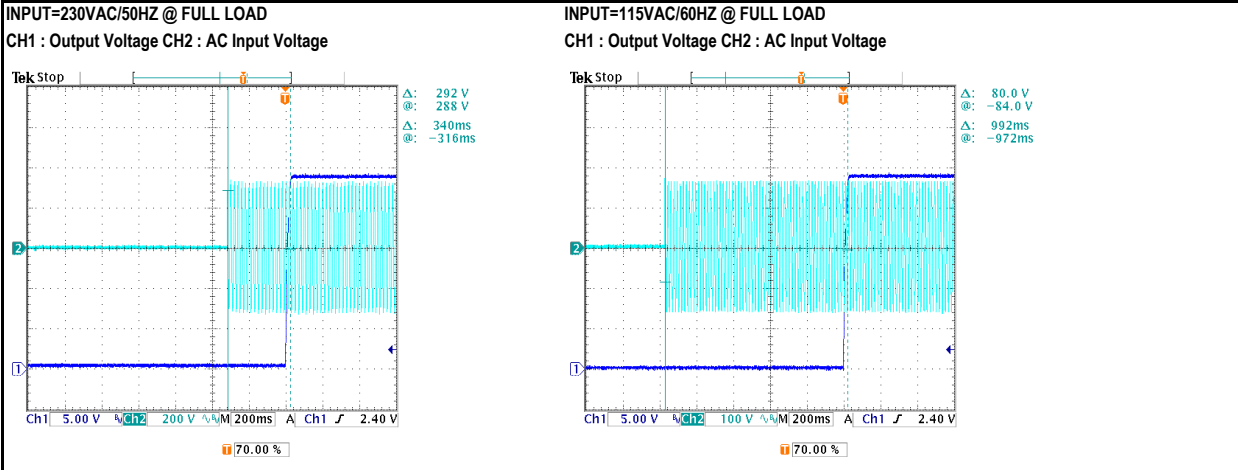
ENVIRONMENT TEST

DESIGN VERIFY TEST
OUTPUT FUNCTION
TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 21.60V ~ 29.00V	I/P: 230VAC O/P: MIN LOAD TA: 25°C	CH1: 21.04V ~ 29.75V
2	OUTPUT VOLTAGE TOLERANCE (Max)	V1: 1.0% ~ -1.0%	I/P: 85VAC / 277VAC O/P: FULL / MINLOAD TA= 25°C	V1: 0.54% ~ 0.04%
3	LINE REGULATION (MAX.)	V1: 1.0% ~ -1.0%	I/P: 85VAC / 277VAC O/P: FULL LOAD TA: 25°C	V1: 0.25% ~ -0.04%
4	LOAD REGULATION (MAX.)	V1: 1.0% ~ -1.0%	I/P: 230VAC O/P: MIN LOAD ~ FULL LOAD TA: 25°C	V1: 0.21% ~ -0.17%
5	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230VAC O/P: FULL LOAD TA: 25°C	TEST< 1.7 %
	RIPPLE & NOISE(Max)	V1: 150 mVp-p	I/P: 230VAC O/P: FULL LOAD TA: 25°C	V1: 50.8 mVp-p



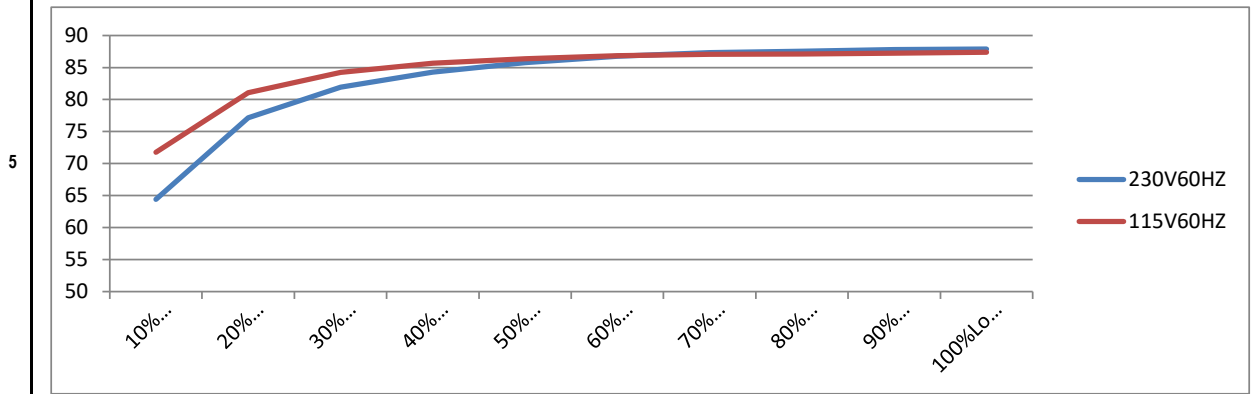
SET UP TIME (MAX.)	230VAC : 2000ms	I/P: 230VAC	230VAC : 340ms
	115VAC : 2000ms	I/P: 115VAC O/P: FULL LOAD TA: 25°C	115VAC : 992ms



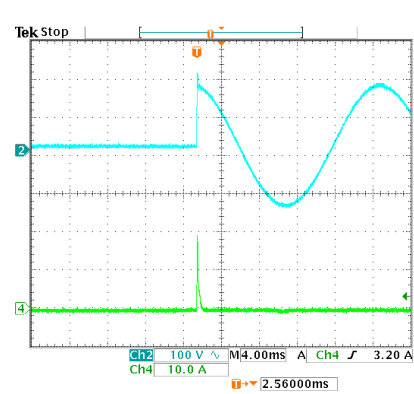
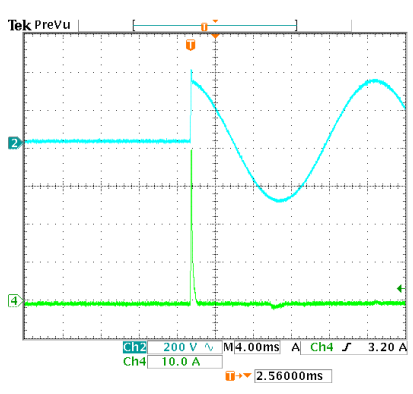
8	RISE TIME (MAX.)	230VAC : 80ms 115VAC : 80ms	I/P: 230VAC I/P: 115VAC O/P: FULL LOAD TA: 25°C	230VAC : 22.0ms 115VAC : 21.2ms
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage 		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage 	
9	HOLD UP TIME (TYP.)	230VAC : 30ms 115VAC : 12ms	I/P: 230VAC I/P: 115VAC O/P: FULL LOAD TA: 25°C	230VAC : 74.4ms 115VAC : 16.0ms
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage 		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage 	
10	DYNAMIC LOAD	V1: 2400 mVp-p	I/P: 230VAC O/P: (1)Full/Min load 50%duty/120HZ (2)Full/Min load 50%duty/1KHZ TA: 25°C	V1: (1). 249mv (2). 199mv unit:mVp-p
	FULL /MIN LOAD 50%DUTY / 120HZ 		FULL /MIN% LOAD 50%DUTY / 1KHZ 	

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	85VAC ~ 277VAC 120VDC ~ 390VDC	I/P: TESTING O/P: FULL LOAD Ta: 25°C	72.0VAC ~ 277VAC 101.82VDC ~ 390VDC
			I/P: LOW-LINE = 82VAC HIGH-LINE = 300VAC O/P: FULL/MIN LOAD ON:30 Sec ; OFF:30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST: OK
2	INPUT FREQUENCY RANGE	47HZ ~ 63HZ NO DAMAGE	I/P: 85VAC ~ 277VAC O/P: FULL-MIN LOAD Ta: 25°C	TEST: OK
3	INPUT CURRENT (TYP.)	0.25A / 230VAC 0.50A / 115VAC	I/P: 230VAC I/P: 115VAC O/P: FULL LOAD TA: 25°C	I= 0.125A / 230VAC I= 0.231A / 115VAC
4	NO LOAD POWER CONSUMPTION	< 0.30W	I/P: 230VAC O/P: MIN LOAD TA: 25°C	< 0.1338 W
	EFFICIENCY (TYP.)	86.0%	I/P: 230VAC O/P: FULL LOAD TA: 25°C	87.059 %



6	INRUSH CURRENT (TYP.)	45A / 230VAC 25A / 115VAC twidth= 0 us measured at 50% Ipeak COLD START	I/P: 230VAC I/P: 115VAC O/P: FULL LOAD TA: 25°C	I= 39.8A / 230VAC I= 19.2A / 115VAC
		INPUT=230VAC/50HZ @ FULL LOAD	INPUT=115VAC/50HZ @ FULL LOAD	
		CH2 : AC Input Voltage CH4 : Input current (1V=1A)	CH2 : AC Input Voltage CH4 : Input current (1V=1A)	



PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	110% ~ 145%	I/P: 277VAC I/P: 230VAC I/P: 85VAC O/P: TESTING TA: 25°C	127.14% 277VAC 126.26% 230VAC 122.68% 85VAC Hiccup mode when output voltage < 50%, recovers automatically after fault condition is removed; Constant current limiting within 50%~100% rated output voltage, recovers automatically after fault condition is removed
2	OVER VOLTAGE PROTECTION	30.00V ~ 36.00V	I/P: 277VAC I/P: 230VAC I/P: 85VAC O/P: MIN LOAD TA: 25°C	34.10V 277VAC 34.10V 230VAC 34.10V 85VAC Shut off o/p voltage, clamping by zener diode
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 277VAC I/P: 85VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE Hiccup mode

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Power Transistor	Q1 Rated: 600V 4.0A	I/P: 280VAC VDS : O/P: (1) Full Load Turn on (2) Output Short (3) Full load continue Ta: 25°C	VIN: 280VAC VDS: (1). 518.00V (2). 392.00V (3). 516.00V
2	O/P Diode	D100 Rated: 200V 3.0A	I/P: 280VAC VDS : O/P: (1) Full Load Turn on (2) Output Short (3) Full load continue Ta: 25°C	D100 VDS : (1). 128.00V (2). 107.00V (3). 126.00V
3	Input Capacitor	C5 Rated: 27uf 400V	I/P: 280VAC O/P: (1) Full Load Turn on /Off (2) Min load Turn on /Off (3) Full Load /Min load Change Ta: 25°C	(1). 348.00V (2). 346.00V (3). 346.00V
4	Control IC	U1 Rated: 35V (max) 9V (min)	I/P: 280VAC O/P: (1) Full Load (2) Output Short Change (4) Low Line No Load Vo(min) Ta: 25°C	U1 (1). 21.20V (2). 21.20V (3). 21.20V (5). 21.20V
6	Clamp Diode	D5 Rated: 1000V 1.0A	I/P: 280VAC (1) Full load continue Ta: 25°C	(1). 486.00V

SAFETY & E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 4.000KVAC /min	I/P-O/P: 4.400KVAC /min Ta: 25°C	I/P-O/P: 2.03mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P: 500VDC > 100MΩ	I/P-O/P: 500VDC Ta: 25°C / 70%RH	I/P-O/P: 9999MΩ NO DAMAGE



E.M.C. TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P: 230VAC /50HZ O/P: FULL LOAD Ta: 25°C	PASS
2	CONDUCTION	BS EN/EN55032(CISPR32), CNS13438 CLASS B	I/P: 230VAC /50HZ O/P: FULL LOAD / 50% LOAD Ta: 25°C	PASS Test by certified Lab
3	RADIATION	BS EN/EN55032(CISPR32), CNS13438 CLASS B	I/P: 230VAC /50HZ O/P: FULL LOAD Ta: 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 INDUSTRY AIR: 8KV / Contact: 4KV	I/P: 230VAC /50HZ O/P: FULL LOAD Ta: 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 INDUSTRY INPUT: 2KV	I/P: 230VAC /50HZ O/P: FULL LOAD Ta: 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 INDUSTRY L-N: 2KV	I/P: 230VAC /50HZ O/P: FULL LOAD Ta: 25°C	CRITERIA A

RELIABILITY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																	
1	TEMPERATURE RISE TEST	<p>MODEL: HDR-15-24</p> <p>1. ROOM AMBIENT BURN-IN: 1.0hrs IP: 230VAC O/P: 100% LOAD TA= 23.1°C</p> <p>2. HIGH AMBIENT BURN-IN: 1.0hrs IP: 230VAC O/P: 100% LOAD TA= 48.5°C</p> <table border="1"> <thead> <tr> <th>NO.</th> <th>Position</th> <th>ROOM AMBIENT Ta</th> <th>23.1°C</th> <th>HIGH AMBIENT Ta: 48.5°C</th> </tr> </thead> <tbody> <tr><td>1</td><td>LF1</td><td>43.6°C</td><td></td><td>69.0°C</td></tr> <tr><td>2</td><td>C5</td><td>52.6°C</td><td></td><td>77.2°C</td></tr> <tr><td>3</td><td>Q1</td><td>71.3°C</td><td></td><td>94.6°C</td></tr> <tr><td>4</td><td>T1 PRI</td><td>63.4°C</td><td></td><td>87.2°C</td></tr> <tr><td>5</td><td>T1 SEC</td><td>68.3°C</td><td></td><td>91.2°C</td></tr> <tr><td>6</td><td>C40</td><td>52.8°C</td><td></td><td>78.0°C</td></tr> <tr><td>7</td><td>C105</td><td>54.0°C</td><td></td><td>76.9°C</td></tr> <tr><td>8</td><td>D100</td><td>65.8°C</td><td></td><td>86.5°C</td></tr> <tr><td>9</td><td>C106</td><td>44.9°C</td><td></td><td>69.0°C</td></tr> <tr><td>10</td><td>LF101</td><td>46.3°C</td><td></td><td>70.7°C</td></tr> <tr><td>11</td><td>U1</td><td>50.4°C</td><td></td><td>75.7°C</td></tr> <tr><td>12</td><td>BD1</td><td>55.5°C</td><td></td><td>77.5°C</td></tr> </tbody> </table>	NO.	Position	ROOM AMBIENT Ta	23.1°C	HIGH AMBIENT Ta: 48.5°C	1	LF1	43.6°C		69.0°C	2	C5	52.6°C		77.2°C	3	Q1	71.3°C		94.6°C	4	T1 PRI	63.4°C		87.2°C	5	T1 SEC	68.3°C		91.2°C	6	C40	52.8°C		78.0°C	7	C105	54.0°C		76.9°C	8	D100	65.8°C		86.5°C	9	C106	44.9°C		69.0°C	10	LF101	46.3°C		70.7°C	11	U1	50.4°C		75.7°C	12	BD1	55.5°C		77.5°C		
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P: 230VAC O/P: 116.00% LOAD Ta: 25°C	TEST: OK																																																																	
3	LOW TEMPERATURE TURN ON TEST	NO DAMAGE 1 HOUR (MIN)	I/P: 277VAC / 100VAC O/P: FULL LOAD Ta: -30.0°C	TEST: OK																																																																	
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50°C NO DAMAGE	I/P: 287VAC O/P: FULL LOAD Ta: 50°C HUMIDITY= 95.0% RH	TEST: OK																																																																	
5	TEMPERATURE COEFFICIENT	±0.03% /(0°C~50°C)	I/P: 230VAC O/P: FULL LOAD	±0.0033% /(0°C~50°C)																																																																	



6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature: -40°C ~ +85°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle: 5 CYCLE 5. Input/Output condition: STATIC	TEST: OK
7	THERMAL SHOCK TEST	1. Thermal shock Temperature: -35°C ~ +55°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle: 10 CYCLE 5. Input/Output condition: 230VAC Full Load AC ON/OFF test turn on 58sec; turn off 2sec	TEST: OK
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform: Sine Wave (2) Frequency: 10~500Hz (4) Acceleration: 2G (5) Test Time: 60 min in each axis (X.Y.Z) (6) Ta: 25°C	TEST: OK
9	CAPACITOR LIFE CYCLE	:SUPPOSE C106 IS THE MOST CRITICAL COMPONENT (1) I/P: 230VAC O/P : FULL LOAD Ta= 25.0°C LIFE TIME (2) I/P: 230VAC O/P : FULL LOAD Ta= 50.0°C LIFE TIME (3) I/P: 230VAC O/P : 75% LOAD Ta= 50.0°C LIFE TIME (4) I/P: 230VAC O/P : 50% LOAD Ta= 50.0°C LIFE TIME	(1). 670197.4 HRS (2). 129792.2 HRS (3). 167632.6 HRS (4). 224532 HRS
10	MTBF	3724.3K hrs min. Telcordia SR-332 (Bellcore) ; 1166.1K hrs min. MIL-HDBK-217F (25°C)	
11	DMTBF /Accelerated Life test	Demonstration Mean Time Between Failure (Expected Life): Above 30000HRS @ TA 50°C	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	FRANK	GESG	WANGDZ

2007/3/20 A50-S014