

MODEL : HRPG-600-12

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1 : 150 mVp-p (Max)	I/P : 230VAC O/P : FULL LOAD Ta : 25°C	V1 : 139 mVp-p (Max)	P
2	OUTPUT VOLTAGE ADJUST RANGE	CH1 : 10.2 V~ 13.8 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	9.403 V~ 14.91 V / 230 VAC 9.408 V~ 14.894 V / 115 VAC	P
3	OUTPUT VOLTAGE TOLERANCE	V1 : 1%~ -1% (Max)	I/P : 100 VAC / 264 VAC O/P : FULL/ MIN LOAD Ta : 25°C	V1 : 0.21%~ -0.21%	P
4	LINE REGULATION	V1 : 0.3%~ -0.3% (Max)	I/P : 100 VAC ~ 264 VAC O/P : FULL LOAD Ta : 25°C	V1 : 0.1%~ -0.1%	P
5	LOAD REGULATION	V1 : 0.5%~ -0.5% (Max)	I/P : 230 VAC O/P : FULL ~MIN LOAD Ta : 25°C	V1 : 0.21%~ -0.21%	P
6	SET UP TIME	230VAC : 1000 ms (Max) 115 VAC : 2500 ms (Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 451 ms 115VAC/ 902 ms	P
7	RISE TIME	230VAC : 50 ms (Max) 115VAC : 50 ms (Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 19 ms 115VAC/ 20 ms	P
8	HOLD UP TIME	230VAC : 16 ms (TYP) 115VAC : 16 ms(TYP)	I/P : 230 VAC I/P : 115VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 24 ms 115VAC/ 20 ms	P
9	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	TEST : < 5%	P
10	DYNAMIC LOAD	V1 : 1200 mVp-p	I/P : 230 VAC O/P : FULL /Min LOAD 90%DUTY/1KHZ Ta : 25°C	953 mVp-p	P

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	85VAC~264 VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	67 V~264V	P
			I/P : LOW-LINE-3V= 97 V HIGH-LINE+15%=300 V O/P : FULL/MIN LOAD ON : 30 Sec . OFF : 30 Sec 10MIN (AC POWER ON/OFF NO DAMAGE)	TEST : OK	
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE OSC	I/P : 100 VAC ~ 264 VAC O/P : FULL-MIN LOAD Ta : 25°C	TEST : OK	P
3	POWER FACTOR	0.93 / 230 VAC(TYP) 0.99 / 115 VAC(TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	PF= 0.96 / 230 VAC PF= 1 / 115 VAC	P
4	EFFICIENCY	88% (TYP)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	88.3 %	P
5	INPUT CURRENT	230V/ 5 A (TYP) 115V/ 8.5 A (TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I = 3.24 A/ 230 VAC I = 7.53 A/ 115 VAC	P
6	INRUSH CURRENT	230V/ 70 A (TYP) 115V/ 35 A (TYP) COLD START	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I = 70 A/ 230 VAC I = 35 A/ 115 VAC	P
7	LEAKAGE CURRENT	< 1.2 mA / 240 VAC	I/P : 264 VAC O/P : Min LOAD Ta : 25°C	L-FG : 0.7 mA N-FG : 0.7 mA	P

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	105 %~ 135 %	I/P : 230 VAC I/P : 115 VAC O/P : TESTING Ta : 25°C	112.37%/ 230 VAC 112.3%/ 115 VAC Constant current limiting, recovers automatically after fault condition is removed	P
2	OVER VOLTAGE PROTECTION	CH1 : 14.4V~ 16.8 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	16.18V/ 230 VAC 16.18V/ 115 VAC Shut down Re- power ON	P
3	OVER TEMPERATURE PROTECTION	SPEC : Shut down o/p voltage, recovers automatically after temperature goes down	I/P : 230 VAC O/P : FULL LOAD	O.T.P. Active Shut down o/p voltage, recovers automatically after temperature goes down	P
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P : 264 VAC O/P : FULL LOAD Ta : 25°C	NO DAMAGE Constant current limiting, recovers automatically after fault condition is removed	P

CONTROL FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	DC OK SIGNAL	PSU turn on : 3.3 ~ 5.6V ; PSU turn off : 0 ~ 1V	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	PSU turn on : 5.215 V PSU turn off : 0 V	P
2	REMOTE CONTROL	Rc+ / Rc- 4 ~ 10V or open = power on 0 ~ 0.8V or short = power off	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	3.7V ~ 10 V POWER ON 0 V ~ 3.6 V POWER OFF	P
3	REMOTE SENSE	>0.5V	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	> 0.5 V	P
4	AUX POWER	4.75V~5.25V / 0.3A Ripple : 50mV	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	4.9 V/0.3A Ripple : 6 mV	P
5	No load power consumption	<0.75W	I/P : 230 VAC O/P : O/P:NO LOAD RC+&RC- SHORT Ta : 25°C	0.65W	P
6	FAN ON/OFF control test	----	I/P : 230 VAC O/P : TESTING Ta : 25°C	> 33 %LOAD FAN ON < 29 %LOAD FAN OFF	P

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT																																																																																																																
1	TEMPERATURE RISE TEST	MODEL : HRPG-600-24 1. ROOM AMBIENT BURN-IN : 1 HRS I/P : 230VAC O/P : FULL LOAD Ta=29.2 °C 2. HIGH AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta=58.4 °C																																																																																																																			
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : 116 % LOAD Ta : 25°C	TEST : OK	P																																																																																																																
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 230 VAC O/P : 100 % LOAD Ta= -40 °C	TEST : OK	P																																																																																																																
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta= 50 °C HUMIDITY= 95 %R.H	TEST : OK	P																																																																																																																
5	TEMPERATURE COEFFICIENT	± 0.03 %(0-50°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.004 %(0-50°C)	P																																																																																																																

6	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 5G (5) Test Time : 1 hour in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK	P
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SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P : 3 KVAC/min I/P-FG : 2 KVAC/min O/P-FG : 0.5 KVAC/min	I/P-O/P : 3.6 KVAC/min I/P-FG : 2.4 KVAC/min O/P-FG : 0.6 KVAC/min Ta : 25°C	I/P-O/P : 5.1 mA I/P-FG : 4.34 mA O/P-FG : 3.8 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ I/P-FG : 500VDC>100MΩ O/P-FG : 500VDC>100MΩ	I/P-O/P : 500 VDC I/P-FG : 500 VDC O/P-FG : 500 VDC Ta : 25°C / 70%RH	I/P-O/P : 30 GΩ I/P-FG : 11.5 GΩ O/P-FG : 17.5 GΩ NO DAMAGE	P
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta : 25°C / 70%RH	11 mΩ	P
4	APPROVAL	TUV : Certificate NO : R 50153202 UL : File NO : E183223			P

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2,-3 CLASS A	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	PASS	P
2	CONDUCTION	EN55022 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab	P
3	RADIATION	EN55022 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 INDUSTRY AIR : 8KV / Contact : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 INDUSTRY INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
6	SURGE	IEC61000-4-5 INDUSTRY L-N : 2KV L,N-PE : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
7	Test by certified Lab & Test Report Prepare				



M.T.B.F & LIFE CYCLE CALCULATION

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	CAPACITOR LIFE CYCLE	HRPG-600-24 : SUPPOSE C 106 IS THE MOST CRITICAL COMPONENT I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME= 2024763 HRS I/P : 230VAC O/P : FULL LOAD Ta= 50 °C LIFE TIME= 232873.8 HRS			P
2	MTBF	Conducted by Parts Stress Analysis Prediction 1142.5K hrs min. Telcordia SR-332 (Bellcore) ; 138.5K hrs min. MIL-HDBK-217F (25°C)			P
3	Ongoing Reliability Test	I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 50,000 hours			P

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor (D to S) or (C to E) Peak Voltage	Q3 Rated 20.7A/600V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Output Short Ta : 25°C	(1) 470 V (2) 480 V	P
2	Diode Peak Voltage	Q100 Rated 60A/60V Q103 Rated 80A/75V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2)Output Short Ta : 25°C	(1) 51.6 V (2) 52 V (1) 74.4 V (2) 74.8 V	P
3	Input Capacitor Voltage	C5 Rated 470u/400V 105°C	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 375.9 V (2) 378.9 V (3) 378.8 V	P
4	Control IC Voltage Test	U1 Rated 10V~20V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 14.202 V (2) 14.127 V (3) 14.122 V	P
5	P.F.C Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated 20A/500V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Output Short Ta : 25°C	(1) 492 V (2) 422 V	P

TEST RESULT	TESTER	APPROVAL
PASS	SANFORD SU	VINCENT TSENG

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